

**MATERIAL SAFETY DATA SHEET**  
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Prepared by Dept. of Safety, Phone: 650/261-3790  
24 Hour Emergency Phone: 800-424-9300 CHEMTREC

1. PRODUCT NAME:

**KEMKO® 128, FlexDek Binder, Part A**

Chemical Family: Epoxy resin mixture.

2. HAZARDOUS INGREDIENTS

NAME	CAS No.	TLV	STEL	PEL	CONTENT
Epoxy resin	25068-38-6	none	none	none	75-85%
Epoxy resin (CGE)	2210-79-9	none	none	none	15-25%
Category Reference	68477-31-6	none	none	none	<3%
Petroleum Distillate					

reference section 7, Health Hazard Data for LD (50)

3. PHYSICAL DATA:

Boiling Point:	>200 C	Water/Oil Distribution Coefficient:	N/D
Percent Volatile:	Negligible	Solubility in Water:	Minimal
Freezing Point:	N/D	Specific Gravity:	1.1
Vapor Pressure @ 20C:	N/D	pH:	N/D
Vapor Density:	Heavier than air	Evaporation Rate:	N/D
Odor Threshold:	N/D	Odor:	Mild
Appearance:	Amber liquid		

N/D = Not Determined

4. FIRE AND EXPLOSION HAZARD DATA:

HMS Hazard rating:	1 - (Slight Hazard)
Flash Point:	> 250 F (PMCC)
Auto Ignition Temperature:	N/D
Limits of Flammability:	LEL: N/D UEL: N/D

EXTINGUISHING MEDIA:

CARBON DIOXIDE, FOAM, DRY CHEMICAL AND WATER FOG

SPECIAL FIRE & UNUSUAL HAZARDS:

At high temperatures vapors can cause pressure build-up in sealed containers. Use water to cool containers exposed to fire. Self-contained respirator equipment and full protective clothing required when smoke or fumes are generated. Electrical grounding not recommended.

5. REACTIVITY DATA:

HMS Reactivity Rating: 1 - (Slight Hazard)

STABILITY: This product requires another component to react at room temperature. Excessive heat and fume generation can occur if improperly handled. Not sensitive to mechanical impact.

INCOMPATIBILITY: Strong acids, strong bases. Amines and mercaptans may initiate possible hazardous polymerization.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide and dioxide, aldehydes, various hydrocarbons from incomplete combustion.

HAZARDOUS POLYMERIZATION: May occur is product is not handled per instructions.

6. ENVIRONMENTAL AND DISPOSAL INFORMATION:

ACTION TO TAKE FOR SPILLS AND LEAKS: Wear appropriate protective gear. Contain leak/spill. Salvage. Clean up residue with absorbent material.

WASTE DISPOSAL METHOD: Handle disposal of waste material in manner which complies with local, state, province, and federal regulations. Landfill if solidified or incinerate at agency approved waste-disposal facility.

7. HEALTH HAZARD DATA:

HMS Hazard Rating: 2 - (Moderate Hazard)  
Primary Route Of Entry: Dermal

Effects of Overexposure:

Skin Contact: Prolonged or repeated exposure may cause skin irritation and redness. Skin sensitization or allergic reaction may occur in some individuals.

Eyes: Contact may cause irritation, redness, tearing and blurred vision.

Inhalation: No known health information on inhalation of vapors. At higher temperatures fumes may be irritating and cause sensitization.

Ingestion:

Low oral toxicity.  
LD (50) CAS 25068-38-6 11.4 g/kg (rat)  
LD (50) CAS 2210-79-9 4 g/kg (rat)

Chronic:

Prolonged or repeated overexposure may cause sensitization or other allergic reactions. CGE is reported to be mutagenic in vitro.

8: FIRST AID:

Inhalation:

Remove victim from exposure. If difficulty with breathing; administer oxygen and seek immediate medical assistance.

Eyes:

Flush with water, lifting upper and lower lids occasionally for 15 minutes. Seek medical attention.

Skin:

Wash with soap and water; get medical attention if irritation persists.

Ingestion:

Do not give liquid if victim is unconscious or very drowsy; otherwise give no more than two glasses of water or milk and induce vomiting with two tablespoons of Syrup of Ipecac or by touching finger to back of victim's throat. Keep victim's head below hips while vomiting. Seek medical attention.

9. SPECIAL PROTECTION INFORMATION:

Ventilation:

Ventilation is recommended. Air movement must be designed to insure turnover at all locations in work area to prevent build-up of heavy vapors.

Personal Protection:

Use eye protection. Selection of specific items such as gloves, boots and apron will depend on the operation.

10. ADDITIONAL INFORMATION:

DOT Proper Shipping Name:

Epoxy resin mixture

DOT Hazard Class or Division:

Not regulated

Identification Number:

N/A

Packing Group:

N/A

Labels Required:

N/A

WHMIS Classification:

Class D, Div. 2, Sub. B.

WHMIS Labeling:

Stylized T

Storage Conditions:

Keep containers tightly sealed. Store in dry and cool areas. Avoid freezing conditions.

Shelf life:

Indefinite.

Special Instructions:

Storage recommendations: Store at room temperature. Do not allow to freeze.

**The information given herein is given in good faith. No warranty, expressed or implied, is made regarding the accuracy of these data or the results obtained from the use thereof. All materials may present unknown health hazards and must be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Consult ChemCo Systems Inc. for further information.**

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