

**MATERIAL SAFETY DATA SHEET**  
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Prepared by Dept. of Safety, Phone: 650.261.3790  
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1. PRODUCT NAME:

**KEMKO 038, Regular IR, Part A**

Chemical Family: Epoxy resin mixture

2. HAZARDOUS INGREDIENTS

NAME	CAS No.	TLV	STEL	PEL	CONTENT
Epoxy resin	25068-38-6	none	none	none	50-70%
Epoxy resin	2210-79-9	none	none	none	1-3%
Epoxy resin	9903-36-5	none	none	none	10-15%
Neopentyl Diglycidyl Ether (NDE)	17557-23-2	none	none	none	20-30%
Oxirane, (chloromethyl)	106-89-8	2ppm	5ppm	none	<2ppm

reference section 7, Health Hazard Data for LD (50)

3. PHYSICAL DATA:

Boiling Point:	>100 C	Water/Oil Distribution Coefficient:	N/D
Percent Volatile:	Negligible	Solubility in Water:	Minimal
Freezing Point	N/D	Specific Gravity:	1.1
Vapor Pressure @ 20C:	N/D	pH:	N/D
Vapor Density	Heavier than air	Evaporation Rate:	N/D
Odor Threshold	N/D	Odor	Mild
Appearance	Amber liquid		

N/D = Not Determined

4. FIRE AND EXPLOSION HAZARD DATA:

HMIS Hazard rating:	1 - (Slight Hazard)
Flash Point:	>250 F (PMCC)
Auto Ignition Temperature:	N/D
Limits of Flammability:	LEL: N/D                      UEL: N/D

EXTINGUISHING MEDIA:

CARBON DIOXIDE, FOAM, DRY CHEMICAL AND WATER FOG

SPECIAL FIRE & UNUSUAL HAZARDS:

Self-contained respirator equipment and full protective clothing are required when smoke and fumes are generated. Electrical grounding is not recommended.

5. REACTIVITY DATA:

HMIS Reactivity Rating: 1 - (Slight Hazard)

STABILITY: This product must be mixed with another component to react. Excessive heat and fume generation can occur if improperly handled. Not sensitive to mechanical impact.

INCOMPATIBILITY: Strong acids, strong bases. Amines and mercaptans may initiate possible hazardous polymerization.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide and dioxide, aldehydes, various hydrocarbons from incomplete combustion.

HAZARDOUS POLYMERIZATION: May occur is product is not handled per instructions.

6. ENVIRONMENTAL AND DISPOSAL INFORMATION:

ACTION TO TAKE FOR SPILLS AND LEAKS: Wear appropriate protective gear. Contain leak/spill. Clean up residue with absorbent material.

WASTE DISPOSAL METHOD: Handle disposal of waste material in manner which complies with local, state, province, and federal regulations. Landfill if solidified or incinerate at agency approved waste-disposal facility.

7. HEALTH HAZARD DATA:

HMIS Hazard Rating: 2 - (Moderate Hazard)  
Primary Route Of Entry: Dermal

Effects of Overexposure:

Skin Contact: Prolonged or repeated exposure may cause skin irritation and redness. Skin sensitization or allergic reaction may occur in some individuals.

Inhalation:

No known health information on inhalation of vapors. At higher temperatures fumes may be irritating and cause sensitization.

Ingestion:

Low oral toxicity.  
Epoxy LD(50) 11.4 g/kg (rat);  
NDE LD(50) 3.87g/kg (rat).

Chronic:

None known.

8: FIRST AID:

Inhalation:

Remove victim from exposure. If difficulty with breathing; administer oxygen and seek immediate medical assistance.

Eyes:

Flush with water, lifting upper and lower lids occasionally for 15 minutes. Seek medical attention.

Skin:

Wash with soap and water; get medical attention if irritation persists.

Ingestion:

Do not give liquid if victim is unconscious or very drowsy. Otherwise, give no more than two glasses of water or milk and induce vomiting by administering 2 tablespoons of ipecac syrup or by touching finger to back of victim's throat. Keep victim's head below hips while vomiting. Seek medical attention.

9. SPECIAL PROTECTION INFORMATION:

Ventilation:

Ventilation is recommended.

Personal Protection:

Use eye protection. Selection of specific items such as gloves, boots and apron will depend on the operation.

10. ADDITIONAL INFORMATION:

DOT Proper Shipping Name:

Epoxy resin mixture

DOT Hazard Class or Division:

Not regulated

Identification Number:

N/A

Packing Group:

N/A

Labels Required:

N/A

California Prop. 65:

Oxirane, (chloromethyl), trace,  
CAS 106-89-3

WHMIS Classification:

Class D, Division 2B

WHMIS Labeling

Stylized T

Storage Conditions:

Keep containers tightly sealed. Store in dry and cool areas.

Shelf life:

18 Months, minimum

Special Instructions:

Storage recommendations: Store at room temperature. Do not allow to freeze.

**The information given herein is given in good faith. No warranty, expressed or implied, is made regarding the accuracy of these data or the results obtained from the use thereof. All materials may present unknown health hazards and must be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Consult ChemCo Systems Inc. for further information.**

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